Inventor: BERTRAND et al.
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Title: NEW PROCESS FOR THE SYNTHESIS OF SUBSTITUTED ALPHA-AMINOINDAN

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DERIVATIVES
Attorney Name: Gregory A. Sebald
Phone No.: (612) 336-4728
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Step one
$$R_2$$
 OC COR'_2 (VI)

$$\begin{bmatrix}
R_1 & O & & \\
(F)m & N & O & \\
(F)m & N & O & R_2
\end{bmatrix}$$

$$\begin{bmatrix}
R_1 & O & & \\
(F)m & N & O & R_2
\end{bmatrix}$$

$$\begin{bmatrix}
R_1 & O & & \\
(F)m & N & O & R_2
\end{bmatrix}$$

$$\begin{bmatrix}
R_1 & O & & \\
(F)m & N & O & R_2
\end{bmatrix}$$

$$\begin{bmatrix}
R_1 & O & & \\
(F)m & N & O & R_2
\end{bmatrix}$$

$$\begin{bmatrix}
R_1 & O & & \\
(F)m & N & O & R_2
\end{bmatrix}$$

$$\begin{bmatrix}
R_1 & O & & \\
(F)m & N & O & \\
(F)m & N & N & R_2
\end{bmatrix}$$

$$\begin{bmatrix}
R_1 & O & & \\
(F)m & N & N & R_2
\end{bmatrix}$$

$$\begin{bmatrix}
(I) & & \\
(R) & O & (S)
\end{bmatrix}$$
Step four
$$\begin{bmatrix}
R_1 & O & & \\
(F)m & N & N & R_2
\end{bmatrix}$$

$$\begin{bmatrix}
(I) & & \\
(R) & O & (S)
\end{bmatrix}$$

Figure 1